GAS GENERATOR SET

CATERPILLAR®



Image shown may not reflect actual package

NATURAL GAS CONTINUOUS 1660 ekW 2075 kVA 60 HZ 1800 RPM 480 VOLTS

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability

BENEFITS

EMISSIONS

 Meets most worldwide emissions requirements down to .5 g/bhp-hr NOx level without aftertreatment

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

PROVEN SYSTEM

- Fully protype tested
- Field proven in a wide range of applications worldwide
- Certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Caterpillar[®] dealers provide extensive post sales support including maintenance and repair agreements
- Caterpillar dealers have over 1,600 dealer branch stores operating in 200 countries
- CAT® S.O.S SM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT ® G3516C GAS ENGINE

- Robust high speed diesel block design provides prolonged life and lower owning operating costs
- Designed for maximum performance on low pressure gaseous fuel supply
- Simple open chamber combustion system for reliability and fuel flexibility
- Leading edge technology in ignition system and air/fuel ratio control for lower emission and engine efficiency
- One electronic control module handles all engine functions: ignition, governing, air/fuel ratio control and engine protection

CAT SR4B GENERATOR

- Designed to match performance and output characteristics of Caterpillar gas engines
- Industry leading mechanical and electrical design
- High efficiency

CAT EMCP II+ CONTROL PANEL

- Simple user friendly interface and navigation
- Digital monitoring, metering and protection setting
- Fully-featured power metering and protective relaying
- UL 508A Listed
- Remote control and monitor capability options

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Factory Installed Standard & Optional Equipment

| System | Standard | Optional |
|--------------------------|--|--|
| Gas Engine Contro | Fuel/air ratio control; | |
| Module (GECM) | Start/stop logic: gas purge cycle, staged shutdown; | |
| | Engine Protection System: detonation sensitive timing, | |
| | high exhaust temperature shutdown; | |
| | Governor: Transient richening and turbo bypass control; | |
| | Ignition. | |
| Air Inlet | Two element, single-stage air cleaner with enclosure and | Heavy Duty air cleaner with precleaner; |
| | service indicator | Mounting stand |
| Control Panel | EMCP II+ | Local alarm module; Remote annuciator; |
| | | Communications Module (PL1000T, PL1000E) |
| | | Synchronizing module; Engine failure relay |
| Cooling | Engine driven water pumps for jacket water and aftercooler; | coolant level drain line with valves, fan with guard; |
| | Jacket water and SCAC thermostats; | Inlet/Outlet connections. |
| | ANSI/DN customer flange connections for JW inlet and outlet | |
| | Cat flanges on SCAC circuit | |
| Exhaust | Dry exhaust manifolds, insulated and shielded; | Flange; Exhaust expander; Elbow; Flexible fitting; |
| | Center section cooled turbocharger with Cat flanged outlet; | Muffler and spark-arresting muffler with companion |
| | Individual exhaust port and turbocharger outlet wired to | flanges. |
| | Integrated Temperature Sensing Module (ITSM) with GECM | |
| | providing alarms and shutdowns. | |
| Fuel | Electronic fuel metering valve; | Fuel filter; |
| | Throttle plate, 24V DC actuator, controlled by GECM; | Gas pressure regulator; |
| | Fuel system is sized for 31.5 to 47.2 MJ/NM3 (800 to 1200 | Gas shutoff valve, 24V, ETR (Energized-To-Run) |
| | Btu/cu ft) dry pipeline natural gas with pressure of 4.5 to 34.5 | |
| | kPa (0.7 to 5 psi) to the engine fuel control valve. | |
| Generator | SR4B generator, includes: | Medium and high voltage generators and attachments; |
| | Caterpillar's Digital Voltage Regulator (CDVR) with 3-phase | Low voltage extension box; Cable access box; |
| | sensing and KVAR/PF control; Reactive droop; | Air filter for generator; Bearing temperature detectors; |
| | Bus bar connections; Winding temperature detectors; | Manual voltage control; European bus bar. |
| | Anti-condensation space heater. | |
| Governing | Electronic speed governor as part of GECM; | Woodward load sharing module |
| | Electronically-controlled 24V DC actuator connected to | |
| | throttle shaft. | |
| Ignition | Electronic Ignition System controlled by GECM; | |
| | Individual cylinder Detonation Sensitive Timing (DST) | |
| Lubrication | Lubricating oil; Gear type lube oil pump; Oil filter, filler and dipstick; | Oil level regualtor; Prelube pump; |
| | Integral lube oil cooler; Oil drain valve; Crankcase breather. | Positive crankcase ventilation system |
| Mounting | 330 mm structural steel base (for low and medium voltage units); | |
| | Spring-type anti-vibration mounts (shipped loose) | |
| Starting / Charging | 24V starting motors; Battery with cables and rack (shipped loose); | Charging alternator; Battery charger; |
| | Battery disconnect switch; | Oversized battery; Lacket water heater; |
| | 60A, 24V charging alternator (standard on 60Hz 1800rpm only) | |
| General | Paint Caterpillar Yellow except rails & radiators; | Crankcase explosion relief valve; |
| | Damper guard. | Engine barring group; |
| | Operation and Maintenance Manuals; Parts Book. | EEC D.O.I and other certifications |

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SPECIFICATIONS

CAT GAS ENGINE G3516C SCAC 4-stroke-cycle watercooled gas engine Number of Cylinders -----V16 Bore --- mm (in) -----170 (6.7) Stroke --- mm (in) -----190 (7.5) Displacement --- L (cu in) -----69 (4210) Compression Ratio -----11.3:1 Aspiration ----- Turbocharged Separate Circuit Aftercooled Cooling Type ----- Two stage aftercooler, JW + O/C + A/C 1 combined Fuel System -----Governor Type ----- Electronic (ADEM * III)

CAT SR4B GENERATOR

| Frame size | 825 |
|--|-----------------|
| Excitation Perr | manent Magnet |
| Pitch | 0.6667 |
| Number of poles | 4 |
| Number of bearings | 2 |
| Number of leads | 6 |
| Insulation | Class H |
| IP rating | Drip proof IP22 |
| Alignment | Pilot shaft |
| Overspeed capability % of rated | 125% |
| Waveform deviation line to line, no load | less than 3.0% |
| Paralleling kit droop transformer | Standard |
| Voltage regulator | CDVR |
| Voltage level adjustment | +/- 5.0% |
| Voltage regulation, steady state | +/- 0.5% |
| Voltage regulation with 3% speed change | +/- 0.5% |
| Telephone Influence Factor (TIF) | less than 50 |

Consult your Caterpillar dealer for available voltage

CAT EMCPII+ CONTROL PANEL

- Power by 24 volts DC
- NEMA 12, IP44 dust-proof enclosure
- Lockable hinged door
- Single-location customer connection
- Auto start/stop control switch
- Voltage adjustment potentiomenter
- True RMS AC metering, 3 phase
- Purge cycle and staged shutdown logic
- Digital indication for:

RPM

Operating hours

Oil pressure

Coolant temperature

DC voltage

L-L volts, L-N volts, phase amps, Hz, ekW, kVA, kVAR, kWhr, %kW, pf System diagnostic codes

· Shutdown with indicating lights;

Low oil pressure

High coolant temperature

High oil temperature

Overspeed

Overcrank

Emergency stop

High inlet air temperature (for TA engine only)

Detonation sensitive timing (for LE engine only)

• Programmable protective relaying functions:

Under / Over voltage

Under / Over frequency

Overcurrent

Reverse power

- Spare indicator LEDs
- Spare alarm/shutdown inputs

Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

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TECHNICAL DATA

| G3516C Gas Generator Set | | | DM 5784 | | DM 5785 | |
|---|--|----------|---------|--------|---------|--------|
| Emission level (NOx) | mg/Nm ³ | g/bhp-hr | 443 | 1.0 | 206 | 0.5 |
| Aftercooler SCAC (Stage 2) | Deg C | Deg F | 54 | 130 | 54 | 130 |
| Package Performance (1) | | | | | | |
| Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan) | ekW Continuous | | 1660 | | 1660 | |
| Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan) | kVA Continuous | | 2075 | | 2075 | |
| Power Rating @ 1.0 pf (w/ 2 water pumps and w/o fan) | ekW Continuous | | 1676 | | 1676 | |
| Electric Efficiency @ 1.0 pf (ISO 3046/1) (2) | ctric Efficiency @ 1.0 pf (ISO 3046/1) (2) % | | 37.9 | | 36.6 | |
| Mechanical Power (w/ 2 water pumps and w/o fan) | bkW | bhp | 1723 | 2311 | 1723 | 2311 |
| Fuel Consumption (3) | | | | | | |
| 100% load w/o fan | Nm³/hr | scf/hr | 447 | 16 672 | 464 | 17 303 |
| 75% load w/o fan | Nm³/hr | scf/hr | 349 | 13 004 | 362 | 13 496 |
| 50% load w/o fan | Nm ³ /hr | scf/hr | 245 | 9119 | 254 | 9463 |
| Altitude Capability (4) | | | | | | |
| At 25 Deg C (77 Deg F) ambient, above sea level | М | ft | 670 | 2199 | 365 | 1198 |
| Cooling System | | | | | | |
| Ambient air temperature | Deg C | Deg F | 25 | 77 | 25 | 77 |
| Jacket water temperature (Maximum outlet) | Deg C | Deg F | 99 | 210 | 99 | 210 |
| Exhaust System | | | | | | |
| Combustion air inlet flow rate | Nm³/min | SCFM | 125 | 4817 | 131 | 5053 |
| Exhaust stack gas temperature | Deg C | Deg F | 499 | 930 | 498 | 928 |
| Exhaust gas flow rate | Nm³/min | CFM | 133 | 3 424 | 140 | 14 061 |
| Exhaust flange size (internal diameter) | mm | in | 360 | 14 | 360 | 14 |
| Heat Rejection (5) | | | | | | |
| Heat rejection to jacket water and oil cooler and AC - Stag | kW | Btu/min | 910 | 51 749 | 977 | 55 578 |
| Heat rejection to AC - Stage 2 | kW | Btu/min | 151 | 8603 | 164 | 9339 |
| Heat rejection to exhaust (LHV to 350 Deg F) | kW | Btu/min | 1010 | 57 478 | 1056 | 60 088 |
| Heat rejection to exhaust (LHV to 120 Deg C) | kW | Btu/min | 1189 | 67 677 | 1243 | 70 751 |
| Heat rejection to atmosphere from engine | kW | Btu/min | 138 | 7856 | 138 | 7856 |
| Heat rejection to atmosphere from generator | kW | Btu/min | 56.6 | 3222 | 56.6 | 3222 |
| Generator | | | | | | |
| Frame | | | 8 | 325 | | 325 |
| Temperature rise | Deg C | Deg F | 105 | 221 | 105 | 221 |
| Motor starting capability @ 30% voltage dip (6) | sk | ×VΑ | 4 | 675 | 4 | 675 |
| Lubrication System | | | | | | |
| Standard sump refill with filter change | L | gal | 401 | 104 | 401 | 104 |
| Emissions (7) | | | | | | |
| NOx @ 5% O2 (dry) | mg/Nm ³ | g/bhp-hr | 443 | 1 | 206 | 0.5 |
| CO @ 5% O2 (dry) | mg/Nm ³ | g/bhp-hr | 1090 | 2.47 | 935 | 2.18 |
| THC @ 5% O2 (dry) | mg/Nm ³ | g/bhp-hr | 1923 | 4.35 | 2283 | 5.31 |
| NMHC @ 5% O2 (dry) | mg/Nm ³ | g/bhp-hr | 289 | 0.66 | 343 | 0.8 |
| Exhaust O2 (dry) | | % | (| 9.1 | | 9.4 |

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DEFINITIONS AND CONDITIONS

(1) Continuous --- Maximum output available for an unlimited time

Ratings are based on pipeline natural gas having a Low Heat Value (LHV) of 18 MJ/NM3 (456 Btu/ft3) and 120 Caterpillar Methane Number. For values in excess of altitude, ambient temperature, inlet/exhaust restriction, or different from the conditions listed, contact your local Caterpillar dealer.

- (2) **Efficiency** of standard generator is used. For higher efficiency generators, contact your local Caterpillar dealer.
- (3) **Ratings and fuel consumption** are based on ISO3046/1 standard reference conditions of 25 deg C (77 deg F) of ambient temperature and 100 kPa (29.61 in Hg) of total barometic pressure, 30% relative humidity with 0, +5% fuel tolerance.
- (4) **Altitude** capability is based on 2.5 kPa air filter and 5.0 kPa exhaust stack restrictions.
- (5) **Heat Rejection** --- Values based on nominal data with fuel tolerence of +/-2.5% and 2.5 kPa inlet and 5.0 kPa exhaust restrictions.
- (6) Assume synchronous driver
- (7) Emissions data measurements are consistent with those described in EPA CFR 40 Part 89 Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state engine operating conditions of 25 deg C (77 deg F), 96.28 kPa (28.43 in Hg) and fuel having a LHV of 35.6 MJ/NM3 (905 Btu/cu ft) and 80 Caterpillar Methane Number at 101.60 kPa (30.00 in Hg) absolute and 0 deg C (32 deg F). Emission darta shown is subject to instrumentation, measurement, facility, and engine fuel system adjustment.

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DIMENSIONS

| Package Dimensions | | |
|-------------------------|-----------|-----------|
| Length | 5518.1 mm | 217.25 in |
| Width | 1830.0 mm | 72.05 in |
| Height | 2340.0 mm | 92.13 in |
| Approx. Shipping Weight | 15 640 kg | 34 500 lb |

Note: Do not use for installation design. See general dimension drawings for detail (Drawing # 255-1320).

Performance Number: DM5784,DM5785

Feature Codes 516GE26
Generator Argt 163-8544
Source U.S. Sourced

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